

ABSTRACT OF THE DISCLOSURE

A casting riser pan for defining an access opening in a cast concrete structure, serving as a cast for a cover for closing the access opening, and serving as a seat for the cover. The casting riser pan includes an orientation element for orienting the cover in case of out of round distortion of the casting riser pan and the concrete cover, an inner wall and an outer wall for increased radial strength, and a continuous securement element for attaching the casting riser pan to a casting mold for simultaneously casting the concrete structure and the cover.